

WESTCO™ SP-120-3

STYRENATED PHENOL

Westco™ SP-120-3 is a pale yellow to amber liquid-antioxidant for use in most elastomers, particularly SBR. Westco™ SP-120-3 has FDA approval for use in rubber articles intended for repeated or continuous food contacts. It is recommended for a variety of applications in plastics, elastomers, thermoplastic elastomers and urethane foams. 1-3 PHR is recommended.

SPECIFICATIONS:

*Free Phenol, % max.	0.50
*Free Styrene, % max.	0.50
*Mono-styrenated phenol, % max.	3.0
*Di-styrenated phenol, %	18.0 – 29.0
*Tri-styrenated phenol, %	63.0 - 73.0
*Viscosity-RVT cps	Report Result
*Gardner color, max.	5
*Acid Value, max.	2.00
*Karl Fisher Water, % max.	0.50
*Actual data reported on Certificate of Analysis	

STORAGE AND SHELF LIFE:

Westco™ SP-120-3 is stable over a long period of time when stored in unopened containers and protected from extreme temperature and humidity. Suggested shelf life is 2 years.

Packaging: 440 lb. net wt. in steel drums, bulk T/W