

**WESTCO™ SP-120 Antioxidant  
STYRENATED PHENOL  
NON-STAINING LIQUID ANTIOXIDANT  
CAS# 61788-44-1**

**Technical Data:**

WESTCO™ SP-120 is a pale yellow to amber liquid-antioxidant for use in most elastomers, particularly SBR. WESTCO™ SP-120 has FDA approval for use in rubber articles intended for repeated or continuous food contacts. It is recommended for a variety of applications in plastics, elastomers, thermoplastic elastomers and urethane foams. 1-3 PHR is recommended.

<b><u>SPECIFICATIONS</u></b>	<b><u>VALUE</u></b>	<b><u>TEST METHOD</u></b>
*Acid Value	2.0 Max	406
*Viscosity, cps	2500-5000	907
*Garner Color	3 Max.	908
*Karl Fisher Water	0.5% Max.	904
*Phenol, GC	1.0% Max.	792B
*Mono Substituted Phenol, GC	12.0-18.0% Max.	792C
*Di Substituted Phenol, GC	44.0-48.0%	792D
*Tri Substituted Phenol, GC	34.0-42.0%	792E
*Residual Styrene, ppm	< 1000	
Specific Gravity	1.08	

\*Actual data will be reported on Certificate of Analysis

**STORAGE:** SP-120 is stable over a long period of time when stored in unopened containers and protected from extreme temperature and humidity. Suggested shelf life is 2 years.

**PACKAGING:** 440 lb. Steel Drums; Bulk T/W

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The technical information and suggestions for use contained herein are believed to be reliable, but they are not to be construed as warranties and no patent liability can be assumed.