



THE INTERNATIONAL GROUP, INC.

MATERIAL SAFETY DATA SHEET

SECTION 1 -- PRODUCT AND COMPANY IDENTIFICATION

Material 4600 SERIES PRODUCTS (NOCHEK [®] , PARAFFLEX [®]) (See page 6 for a complete listing of 4600 series product numbers)		Revision date 22-Sep-05	
Previous revision date 21-Sep-05	File designation Series\4600	Material use Various	
Manufacturer's Name and issuing location THE INTERNATIONAL GROUP, INC. 50 SALOME DRIVE AGINCOURT, ONTARIO, CANADA M1S 2A8		EMERGENCY PHONE NUMBER 416 - 293 - 4151 day & night Issuer's phone number 416 - 293 - 4151	
Manufacturing sites			
50 Salome Drive Agincourt, Ontario, Canada M1S 2A8	7106 Highway 146 North Baytown, TX 77520	2875 North Main St. Oshkosh, WI 54901	1140 Canal Boulevard Richmond, CA 94804

SECTION 2 -- COMPOSITION / INFORMATION ON INGREDIENTS

No hazardous ingredients as defined by the Canadian Hazardous Products Act (BILL C70) or by OSHA 29 CFR 1910.1200.

Chemical name Not Applicable	Chemical family Petroleum Hydrocarbon	CAS No. Not Applicable
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SECTION 3 -- HAZARDS IDENTIFICATION

Emergency Overview

The material is a solid at room temperature exhibiting elevated temperature softening characteristics. Above its softening point, the material liquefies and flows more readily as the temperature increases. The material is used as a hot liquid for application purposes and requires caution in handling. At elevated temperatures well above the softening point and in contact with air, the generation of hydrocarbon vapors including possible oxidized products may be expected.

SKIN CONTACT	Contact with molten material can result in severe burns.
EYE CONTACT	Direct contact of molten product to the eyes will cause thermal burns and eye injury.
INHALATION	Breathing fumes in confined areas can cause respiratory discomfort and possible irritation.

Potential Health Effects

(HMIS Rating)

Fire Hazard: 1	Health Hazard: 0	Reactivity: 0	Personal Protection: See Section 8
0 = MINIMAL 1 = SLIGHT HAZARD 2 = MODERATE HAZARD 3 = SERIOUS HAZARD 4 = SEVERE HAZARD			



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SECTION 3 -- HAZARDS IDENTIFICATION (CONTINUED)

EYE CONTACT	Exposure to fumes, vapors or smoke from thermally degraded product can cause irritation to eyes.
INHALATION	Exposure to vapors, fumes, or smoke from molten material handled in confined areas can produce irritation of respiratory tracts, and possible physical discomfort to sensitive individuals.
INGESTION	This material is essentially inert and non-toxic. Regardless of this the material should be handled with care and not be ingested or put in mouth.
SKIN	Skin contact with molten material can cause severe burns.

SECTION 4 -- FIRST AID MEASURES

EYES	Exposure to fumes, vapors or smoke of over heated product can result in irritation to eyes. Direct contact of the molten material will cause eye injury and burns. When handling molten material eye shields must be worn at all times. Should an accident occur, flush eyes with generous amounts of water for at least 15 minutes. Administer prompt first aid measures. Call a physician to attend to the injury.
SKIN	Exposure to fumes, vapors or smoke of thermally degraded product can result in irritation to skin. Direct contact of the molten material will cause injury and burns. For burns apply running water injured area for 15 minutes. Do not attempt to remove any material bonded to skin. Call a physician to attend to the injury.
INHALATION	Remove individual to a well ventilated area for fresh air and call a physician if respiratory symptoms warrant medical attention.
INGESTION	Material is not acutely toxic by ingestion. If material is ingested, do not induce vomiting. Call a physician.

SECTION 5 -- FIRE FIGHTING MEASURES

Flammability YES [X] NO []	If yes, under which conditions? Will support a flame above flash point.
Means of extinction Use water fog, foam, dry chemical or CO ₂ extinguisher. Do not use direct water stream.	
Special procedures Use water to keep containers cool.	

FIRE and EXPLOSION DATA

Flash point (ASTM D92) > 190°C	Upper explosion limit (% by volume) 7.0%	Lower explosion limit (% by volume) 0.9%	
Auto ignition temperature Not Available	TDG flammability classification Not Dangerous	Hazardous combustion products CO ₂ , CO (See Section 10)	
Sensitivity to impact Not Applicable	Rate of burning Not Applicable	Explosive power Not Applicable	Sensitivity to static discharge Not Applicable



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SECTION 6 -- ACCIDENTAL RELEASE MEASURES

SPILLS OR LEAKS	Handle as a thermoplastic. With molten spills, allow the material to solidify and cool. Keep material out of sewers and watercourses by diking or impounding. Recover and place into appropriate containers for recycling or disposal, according to prevailing local, state and federal laws.
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SECTION 7 -- HANDLING AND STORAGE

When kept in molten state, inert gas blanketing may be used to avoid material degradation. As a solid, avoid contamination by keeping in closed containers.

SECTION 8 -- EXPOSURE CONTROLS / PERSONAL PROTECTION

This material will be utilized in molten form. Proper protective splash resistant clothing, thermal gloves, splash resistant shoes, and eye shields must be worn to prevent injury. Use molten material in well ventilated areas. When working in confined areas, use of appropriate respiratory gear is recommended.

SECTION 9 -- PHYSICAL AND CHEMICAL PROPERTIES

Appearance White to dark amber	Odor None - intermediate petroleum odor	Physical state Solid @ 25°C	pH Not Applicable
Vapor pressure (mm Hg) < 0.01 @ 25°C	Vapor density (air = 1) > 5	Boiling point (IBP) > 300°C	Solubility in water (20°C) < 0.1%
Evaporation rate (Butyl acetate =1) < 0.01	Freezing point Not Applicable	Volatiles (By volume) < 1.0%	Specific gravity (25°C) 0.90-0.94
Coeff. water / oil distribution < 0.01	Melt point 46-95°C	Molecular weight Not Defined	Odor threshold (PPM) Not Available

SECTION 10 -- STABILITY AND REACTIVITY

Chemical stability YES [X] NO []	If no, which conditions?
Compatibility with other substances YES [] NO [X]	If NO, which ones? Strong oxidizing agents, eg., peroxides, chlorine
Reactivity, and under what conditions Stable	
Hazardous decomposition products Carbon dioxide, carbon monoxide and other products such as aldehydes and ketones depending on conditions of oxidation.	

SECTION 11 -- TOXICOLOGICAL INFORMATION

Carcinogenicity Classification		Route of Entry	
IARC : Not listed	ACGIH: Not listed	Skin contact [X]	Inhalation acute [X]
OSHA: Not listed		Skin absorption []	Inhalation chronic [X]
NTP : Not listed		Eye contact []	Ingestion []

Effects of acute exposure to material
Wax fumes have been reported to be irritating to the respiratory tract, especially to sensitized persons. Molten product could cause thermal burns on contact with the skin.



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Effects of chronic exposure to material

In rats, chronic ingestion has shown accumulation in target organs (liver, spleen) with associated nonspecific immune response.

LD ₅₀ of material: Specify species & route Not Available	LC ₅₀ of material: Specify species Not Available	Exposure limit of material TLV/TWA 2 mg/m ³ for paraffin wax fume (A.C.G.I.H)	Irritancy of material TLV set to prevent irritancy
Sensitizing capability of material Not known	Carcinogenicity / Mutagenicity of material Not carcinogenic by studies to date. Ames negative.	Reproductive effects of material None known.	Synergistic materials None known.

SECTION 12 -- ECOLOGICAL INFORMATION

Material is not considered harmful to the environment. Nevertheless, material from spills and other generated waste must be disposed of properly in conformance with all local, state and federal laws.

SECTION 13 -- DISPOSAL CONSIDERATIONS

This material is not a RCRA hazardous waste material. Follow local regulatory laws for proper disposal.

SECTION 14 -- TRANSPORT INFORMATION

DOT proper shipping name	Not regulated
DOT hazardous classification	Not Applicable
DOT Haz. Mat table 172.101	Not listed
DOT appendix to sec. 172.101	Not listed
DOT labels required	None
DOT placards required	None for solid product. None for molten product shipped under 212°F/100°C. Hot molten product shipped over 212°F/100°C requires a class 9 "HOT" placard Bill of lading must carry the statement: Elevated temperature material, liquid, N.O.S. 9, UN3257, III (WAX).
TDG classification	Not controlled under TDG (Canada).

SECTION 15 -- REGULATORY INFORMATION

FDA status	See product's technical information sheet.
CERCLA reportable quantity	This material is not reportable under 40 CFR Part 302.4.
OSHA hazardous chemicals	None according to 29 CFR 1910.1200.
RCRA	This material is not a RCRA hazardous waste.
SARA status	Sections 311 and 312: Not Applicable Section 313: None
TSCA status	This product, or its ingredients as a mixture, appears on the toxic substances control act inventory.
WHMIS status	This is not a controlled material as defined by the Canadian Hazardous Products Act (Bill C70).
California Proposition 65 list	Carcinogens: None, Adverse reproductive effects: None
Massachusetts Substance list	None



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New Jersey Haz. Substance list	None
Pennsylvania Haz. Substance list	None
Canadian DSL status	Listed
CONEG	In compliance

SECTION 16 -- OTHER

Source used:

A.C.G.I.H. (Documentation of threshold values), RTECS, IARC Monographs, Oxford Toxicology Forum, Special Meeting on Hydrocarbons.

Prepared by

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Signature

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Disclaimer

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<u>PRODUCT NUMBER</u>	<u>PRODUCT NUMBER</u>	<u>PRODUCT NUMBER</u>
4601A	4643A	4695A
4601B	4644A	4696A
4602A	4645A	4697A
4603A	4646A	4698A
4604A	4647A	4699A
4605A	4648A	
4607.02	4649A	
4607A	4650A	
4608A	4652A	
4608B	4653A	
4608D	4654A	
4609A	4655A	
4610A	4656A	
4611A	4657A	
4612A	4660A	
4612B	4661A	
4613A	4661B	
4614A	4662A	
4615A	4663A	
4615B	4664A	
4616A	4665A	
4617A	4666A	
4618A	4667A	
4618B	4668A	
4618C	4669A	
4619A	4670A	
4620A	4671A	
4621A	4672A	
4621B	4674A	
4621C	4675A	
4622A	4676A	
4623A	4678A	
4624A	4679.01	
4625A	4679A	
4626A	4680A	
4627A	4681A	
4628A	4683A	
4629A	4684A	
4630A	4684B	
4631A	4686A	
4632A	4687A	
4633A	4688A	
4634A	4690A	
4635A	4691A	
4636A	4691B	
4637A	4692A	
4639A	4693A	
4641A	4694A	